

NIGERIAN ELECTRICITY MANAGEMENT SERVICES AGENCY NEMSA



No. 4, Dar es Salaam Crescent, Off Aminu Kano Crescent, Wuse II, Abuja, FCT.

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INSPECTION REPORT OF 915MW TRANSCORP POWER STATION AT UGHELLI, DELTA STATE



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The Inspection and Evaluation of the 915MW Transcorp Power Station was carried out on Tuesday 14th March 2017 with the following in attendance:

a. Nigerian Electricity Management Service Agency (NEMSA) Officials:

i. Engr. Peter O. Ewesor Managing Director/CEO & CEIF, Abuja Headquarters

ii. Engr Tukur Gidado Executive Director, Technical Services

iii. Engr Tukur T. Aliyu Head Technical Standards & Inspectorate Services

iv. Engr. William Metieh S.A. Technical, Abuja Headquarters

v. Engr Alaba Quadry Area Inspecting Engineer (Benin Zonal Office)

b. Transcorp Power Ltd Officials:

i. Engr Francis Agoha Chief Operating Officer

ii. Engr Clifford Agu Head of Operations

iii. Engr N.O. Anozie Team Lead Plant Efficiency

c. TCN Officials:

i. A. Owonla PM Transmission

ii. R. O. Maduka SM Electrical

ii. W.A.Asonmwonriri SM PCM

Purpose of NEMSA's Visit: The Inspection and Evaluation of the Transcorp Power Station is to ascertain its compliance with technical standards/Regulations, and also safety requirements in accordance with NEMSA Act and regulations.

Plant Detail: Client - Transcorp Power Limited, Ughelli, Delta State

Plant Scope: The power plant which has "grid black start" capability consists of the following:

STATION	TURBINE/GENERATOR	STATION TRANSFORMER
DELTA I	Scrapped	
DELTA II	6 x 25MW Hitachi GTG	TF3 – 1 X 90MVA, 11.5/132KV
		TF4 – 1 X 81MVA, 11.5/132KV
DELTA III	6 x 25MW Hitachi GTG	TF5 – 1 X 81MVA, 11.5/132KV
		TF6 – 1 X 81MVA, 11.5/132KV
DELTA IV	5 x 100MW & 1 x 115MW GE Frame 9E GTG	1 X 178MVA, 11.5/330KV
		5 X 120MVA, 11.5/330KV

Power Station Objective: The power plant generates power into the National Grid at 132KV and 330KV. The particulars of the turbines/generators, transformers and other power equipment are as per the attached appendices. Also, the Schematic Single Line Diagram of the Power Station and Transmission Stations are attached as Appendices II and III.

Our observations and recommendations are as follows:

S/No	POWER PLANT AREA	OBSERVATIONS	PICTURES	RECOMMENDATIONS
1.	POWER PLANT	1. The Transcorp Ltd Power Station is located at Kilometre 17 along the Effurun – Port Harcourt East- West Expressway at Ughelli, Delta State. The Station is well fenced with adequate security/ access control in place.		1. The tidiness of the Power Station, the Safety drills and general adherence to safety as demonstrated by the Operations and HSE staff is commendable and should be maintained.
		2. Only authorized persons are allowed into the premises and all those	Power Station / Perimeter of Transmission Station	
		working/visiting in the power station participate in mandatory safety pep talks/procedures prior to being allowed into the operational areas. 3. Switch Yard has perimeter		
		fencing with wire mesh adequately earthed at	Good network of fire hydrants	
		different points. 4. Drainage system was provided to discharge water outside the switchyard. 5. Fire hydrant network traverses the entire power plant. 6. Adequate lightning protection seen; both spikes and sky wire lattice.	Network of fire hydrants	

		7. Bleed excess natural gas from Utorogu and Ughelli East Gas Plants are flared for safety.		
2.	Delta II & III Turbines Building Areas	1. Cables not properly laid on cable trays were seen in the Delta II & III turbine building areas; some of the cables were seen just bunched together on the building stanchions/steel structures.	Cables tied untidily on turbine building steel structure	Use proper cable trays or cable ducts as discussed with your team of engineers.
		2. Some cables were seen with exposed ends next to a socket outlet indicative that these might have been inserted into the socket outlets without appropriate / matching plugs.	Exposed cable by steel structure in turbine building	2. All exposed cables and/or joints should be taped, or appropriate plugs used to terminate them.

3. Some cables were seen 3. Cables lying loosely on the running on the bare turbine floor should be properly run room floor. This is unsafe. on cable trays, ducts or pipes to avoid accidental damage and possible tripping of personnel by the cables. Live cables lying loosely on the floor in Delta III turbine areas 4(i) Good earthing of the 4 (i) The earthing on all the turbine and alternator base turbines, alternators, frames using appropriately transformers, panels, etc rated earth conductors were must be checked at least seen in place. twice a year to ensure that their earthing resistance 4(ii) However, some earthing values are below 2 Ohms. points were seen covered/coated with paint 4 (ii) The earthing points thereby reducing the contact should be checked for proper connections and this has contact/ingress. The ones negative effect on earthing with ingress should be The turbine frames and control panels were well earthed disconnected, cleaned, effectiveness. greased & reconnected for proper contact.

5. Some sections of the Delta II & III turbine areas were observed very hot as some of the extractor fans were either not in position or were not working.		5. All missing or faulty roof extractor fans should be replaced/made operational.
	Missing Roof extractor fans	
 6. Appropriate lightning protection Faraday spikes were seen on the exhaust stacks of Delta IV turbines and around the power station. 7. Other lightning arrestors seen around the power station providing adequate protection against lightning strikes. 	Typical exhaust stack of the Frame 9E GTGs	6. Earthing of lightning arrestors should be checked regularly to ensure earth continuity and earthing resistance of less than 2 Ohms.

	8 (i). Some main/control switches were seen without covers or inadequately covered. 8(ii). Control switches were not adequately labeled / identified.	Uncovered/exposed switches in Delta III turbine area	8(i). All exposed electrical switches must be covered. 8(ii). Control switches should be appropriately labeled for ease of identification by operatives/technical personnel.
•	9. Rain water seen collecting on the channel iron used to brace the turbine building doors. This could lead to rusting of the channel iron, and can also be a receptacle for festering mosquitoes.	Water collection on door channel iron could be a habitat for mosquitoes	9. At least one (1) hole should be drilled on the channel iron to drain off water and prevent future gathering of water on it.

10. Most of the main access
doors to the turbines were
open and without barriers.
This could give access to
unauthorized persons to
enter the turbine areas and
cause expensive damage to
the rotor and other turbine
parts.



- 10. Appropriate barriers to be provided to prevent accidental entry to turbine areas.
- 11. Gates made with wire mesh can be provided if the doors must be open especially in areas where roof extractor fans are missing and the turbine area is hot.

3. EARTHING SYSTEM

- An earth continuity conductor was seen not properly terminated at Delta IV by the Station Transformer II.
 Painting was seen on
- some of the earthing points.
- 3. The earth pit points were properly covered.



Dangling earth continuity conductor.

- 1. The hanging earth conductors should be clamped properly to the gantries leg to ensure earth continuity.
- 2. All paint deposits on earthing points should be scraped of and the area of contacts properly cleaned, retightened for better contact and greased to prevent corrosion.

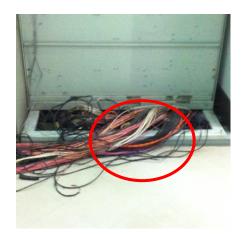
4.	STATION TRANSFORMERS	1. It was observed that the Delta IV Turbine No. 1 station transformer area was not fully protected with a fence. This was considered to be work-in-progress and should have been provided with temporary barrier and Danger Signs. 2. The gantries carrying the fire hydrant pipes around the station transformers were seen not earthed.	Station transformer area of 115MW GTG not guarded.	 The protective wire mesh fence should be restored and appropriate Danger Signs installed. Mesh protection aound the station transformer should be earthed appropriately. The gantries/columns carrying the fire hydrant pipes around the station transformers should be adequately earthed.
5.	BATTERY ROOM	1. No Eye-Wash facility seen installed nearby 2. Battery area was seen to be well ventilated and protected from access by unauthorized persons.	Battery compartment	 Eye wash bay should be established close to the battery area Lighting should be improved upon generally and all lighting points should be functional. Metallic gate and the wire mesh should be adequately earthed.

6. CONTROL ROOMS

- 1. Experienced, well-trained & fully kitted operatives and technical personnel were seen on duty, and demonstrated familiarity with the operations of the power station.
- 2. Some inner lighting points were not working
- 3. Both mimic and HMI units in use in the control room.
- 4. Some metal doors seen not earthed.
- 5. Insulation rubber mat was not provided for the control panels.
- 6. Electric shock treatment chart was not provided in the control room.
- 7. Cables being newly run at the rear of the panels not marked as "work-inprogress"



Front view of Delta IV control Panel



Rear view of the control panel with untidy/unlabelled cables

- 1. All the security lights should be fixed.
- 2. The inner lighting points should be made functional.
- 3. All the metallic doors should be earthed
- 4. Insulation rubber mat should be provided and laid around the control panels.
- 5. Electric shock treatment chart should be provided.
- 6. Cable trench metallic covers and metallic doors should be earthed.

		8. Extension socket outlets seen on control room floor.	Heavily-loaded Extension socket could be a source of Fire	
7.	SAFETY EQUIPMENT/ SIGNS	1. Danger / Warning signs were seen available in the entire power station. 2. Safety requirements for specific areas were seen displayed in areas such as entrance to turbine areas 3. Fire extinguishers were available in the turbine areas and control room but not in the switch yard. 4. Artificial respiration procedures chart not seen in the control room.	Treavily-loaded Extension Socket Could be a Souther of File	1. Danger / Warning signs should be provided at strategic locations 2. More fire extinguishers should be provided in the turbine areas. 3. All unused constructional materials, equipment and tools should be moved out of the turbine areas. 4. All constructional hanging cable strands, ropes, bolts & nuts, etc, should be removed 5. The turbine areas should be kept clean & tidy always. 6. Emergency / Artificial Respiration Charts should be provided.

APPENDIX I DETAILS OF TRANSCORP LIMITED TURBINE-ALTERNATORS

DELTA II: TURBINE & GENERATOR DETAILS

GT 3 MANUFACTURER: HITACHI

TYPE	9	SIMPL	E CYCLE	SINGLE SHAFT							
RATING		23	,788 KW								
COMPRESSOR				17 Sta	ages TURBINE			3 Stages			
TURBINE SPEED 7			7,280	rpm							
AIR INLET	TEMP			15°C	TURBINE EXHAUST TEMPERAURE			520°C			
AIR INLET PRESSURE 100.16			КРа	·	TURBINE EXHAUST PRESSURE		101.	97KPa			
DATE 2001				GT No. 484		484					
INSTRUCTION BOOK No. TS. 11B2060 – 1E				– 1E		MFG No.		K951951			

GENERATOR

Protection	IPN 55	Cooling	IC3A1
Туре	EP – AFT	Rating	Cont.
Output	29725KVA	Phase	3
Rated Speed	3000min ⁻¹	Poles	2
Frequency	50Hz	Power Factor	80%
Voltage	11500V	Current	1492A
Field Voltage	270V	Field Current	417A
Insulation Class Armature	F	Field F	Cooling Temperature 15°c
Standard	IEC - 34 (1996)		
Serial No. 1N7477R2	Date 2001		

GT 4 TURBINE MANUFACTURER: HITACHI

	OF TOKENIA TOTAL T									
TYPE		SIMI	PLE CYC	LE SINGLI	INGLE SHAFT					
RATING 23,788 KW										
COMPRESSOR			17 St	7 Stages TURBINE 3 Stages			3 Stages			
TURBINE SPEED :			7,280) rpm						
AIR INLET TEMP			15°C	Т	TURBINE EXHAUST TEMPERAURE 520°C					
AIR INLET PRESSURE 100.16			.16KPa		TURBINE EXHAUST PRESSURE		101.9	Э7КРа		
DATE 2001					GT No.			485		
INSTRUCTION BOOK No. TS. 11B2060 –) – 1E	MFG No.			К951961			

GENERATOR

Protection	IPN 55	Cooling	IC3A1
Туре	EP – AFT	Rating	Cont.
Output	29725KVA	Phase	3
Rated Speed	3000min ⁻¹	Poles	2
Frequency	50Hz	Power Factor	80%
Voltage	11500V	Current	1492A
Field Voltage	270V	Field Current	417A
Insulation Class Armature	F	Field F	Cooling Temperature 15°c
Standard	IEC - 34 (1996)		
Serial No. 1N7477R2	Date 2001		

GT 5 TURBINE

MANUFACTURER: HITACHI

TYPE		SIMPL	LE CYCLE :	SINGLE	INGLE SHAFT						
RATING		23	3,788 KW								
COMPRE	COMPRESSOR			17 Stages				TURBINE	3 Stages		
TURBINE SPEED			7,280	7,280 rpm							
AIR INLET TEMP				15°C	C TURBINE EXHAUST TEMPERAURE				520°C		
AIR INLET PRESSURE 100.16			100.16	КРа	TURBINE EX			XHAUST PRESSURE 101.		97КРа	
DATE	2001							GT No.		486	
INSTRUCTION BOOK No. TS. 1:			TS. 11	B2060 – 1E			MFG No.		K951971		

GENERATOR

Protection	IPN 55	Cooling	IC3A1
Туре	EP – AFT	Rating	Cont.
Output	29725KVA	Phase	3
Rated Speed	3000min ⁻¹	Poles	2
Frequency	50Hz	Power Factor	80%
Voltage	11500V	Current	1492A
Field Voltage	270V	Field Current	417A
Insulation Class Armature	F	Field F	Cooling Temperature 15°c
Standard	IEC - 34 (1996)		
Serial No. 1N7380R1	Date 2001		

GT 6 TURBINE

MANUFACTURER: HITACHI

TYPE		SIMP	LE CYCLE	SINGLE	IGLE SHAFT						
RATING		23	3,788 KW								
COMPRESSOR				17 Sta	17 Stages			TURBINE	3 Stages	ages	
TURBINE SPEED			7,280	280 rpm							
AIR INLET TEMP				15°C	TURBINE EXHAUST TEMPERAURE				520°C		
AIR INLET PRESSURE 100.16			КРа	a TURBINE E			XHAUST PRESSURE 101.9		97КРа		
DATE	2001							GT No.		483	
INSTRUCTION BOOK No. TS. 11B20			B2060	2060 – 1E MFG No.			K951941				

GENERATOR

Protection	IPN 55	Cooling	IC3A1
Туре	EP – AFT	Rating	Cont.
Output	29725KVA	Phase	3
Rated Speed	3000min ⁻¹	Poles	2
Frequency	50Hz	Power Factor	80%
Voltage	11500V	Current	1492A
Field Voltage	270V	Field Current	417A
Insulation Class Armature	F	Field F	Cooling Temperature 15°c
Standard	IEC - 34 (1996)		
Serial No. 1N7380R1	Date 2001		

GT 7 TURBINE

MANUFACTURER: HITACHI

1717 1110											
TYPE		SIMP	LE CYCLE S	SINGLE	NGLE SHAFT						
RATING		2	3,788 KW								
COMPRE	SSOR			17 Stages				TURBINE	3 Stages	3 Stages	
TURBINE SPEED			7,280	280 rpm							
AIR INLET TEMP				15°C	TURBINE EXHAUST TEMPERAURE			UST TEMPERAURE		520°C	
AIR INLET PRESSURE 100.10			100.16	КРа	TURBINE EX			(HAUST PRESSURE	101.97КРа		
DATE	2000							GT No.		455	
INSTRUCTION BOOK No. TS. 11B2			.B2060	2060 – 1E MFG No.		MFG No.		K951201			

GENERATOR

MANUFACTURER: SIEMENS

GENERATOR	12006182	2000
TLRI 80/20	50s ⁻¹	CW
3~	Υ	U1V1W1
11500V±5%	1492A	S1
29730KVA	$\cos \varphi = 0.80$	
Self Excitation	87V	823A
Class of Insul. Mat. F	1M 7215	IP54
Air cooling	Cold air 15°c	
Weight Stator 36.4Mg		
Weight Rotor 14.4Mg		

GT 8 TURBINE

MANUFACTURER: HITACHI

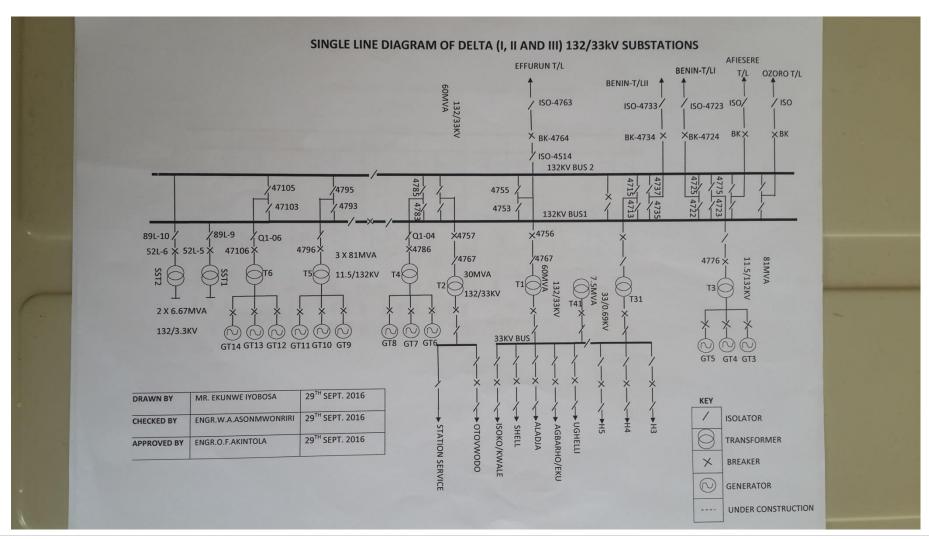
TYPE		SIM	1PLE	CYCLE	SINGLE	GLE SHAFT						
RATING	RATING 23,788 KW			788 KW								
COMPRESSOR				17 Sta	Stages			TURBINE	3 Stages	3 Stages		
TURBINE SPEED 7			7,280	rpm	rpm							
AIR INLET TEMP			15°C	TURBINE EXHAUST TEMPERAURE				520°C				
AIR INLET PRESSURE 100.16			КРа	TURBINE EX			KHAUST PRESSURE 101.97KPa		97KPa			
DATE	2000					GT No.		454				
INSTRUCTION BOOK No. TS. 11B2060) – 1E MFG No.			K951181					

GENERATOR

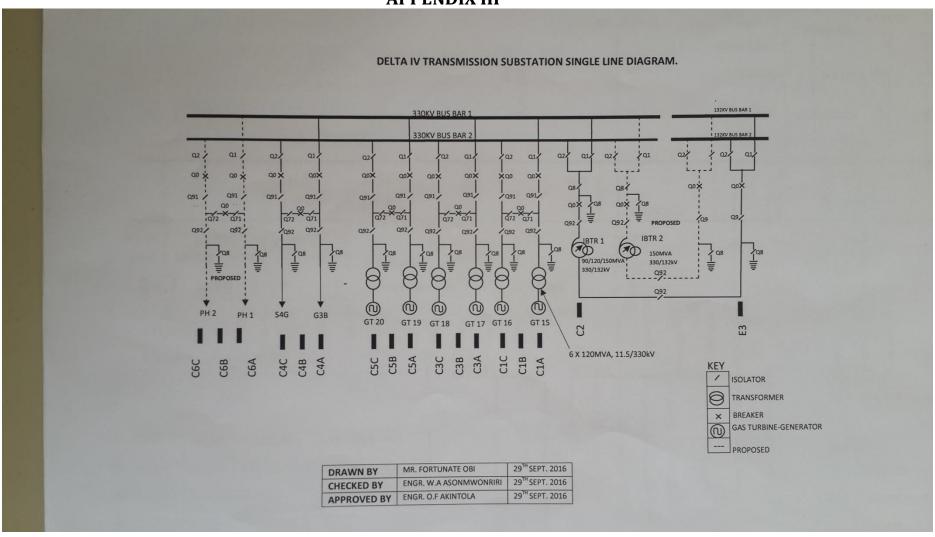
MANUFACTURER: SIEMENS

GENERATOR	12006181	2000
TLRI 80/20	50s ⁻¹	CW
3~	Υ	U1V1W1
11500V±5%	1492A	S1
29730KVA	$\cos \phi = 0.80$	
Self Excitation	87V	823A
Class of Insul. Mat. F	1M 7215	IP54
Air cooling	Cold air 15°c	
Weight Stator 36.4Mg		
Weight Rotor 14.4Mg		

APPENDIX II



APPENDIX III



APPENDIX IV

GENERAL OBSERVATIONS

- 1. Access doors to turbine areas not closed presumably because of absence of roof extractor fans in some areas of Delta II & III.
- 2. Loose cables, broken earth continuity conductor, exposed terminals all constitute unsafe conditions.

GENERAL RECOMMENDATIONS

- 1. More fire extinguishers should be provided in critical turbine building areas.
- 2. CCTV cameras should be installed in the turbine buildings and switchyard to provide adequate remote surveillance of the entire power station and transmission station.

CONCLUSION

Please note that the inspection and certification of the power station has been carried out in line with NEMSA Act 2015. You are to pay the necessary payment of inspection fees** of <<Two Million, One Hundred and Thirty-Six Thousand Two Hundred and Fifty Naira (N2,136,250.00)>> ONLY into TSA/CBN/ NIGERIAN ELECTRICITY MANAGEMENT SERVICES AGENCY ACCOUNT CBN/3000047706008.

Signed by:

CLIENT: TRANSCORP POWER LIMITED, UGHELLI:	DATE	
TRANSMISSION COMPANY OF NIGERIA [TCN]:	DATE:	
INSPECTING /TESTING AUTHORITY: NIGERIAN ELECTRICITY MANAGEMENT SERVICES	AGENCY	DATE
NOTES: (i) THIS IS NOT A CERTIFICATE; (ii) **Inspection Fees based on 1143.75MVA Capacity of the Tra	anscorp Power Station as a	t date of Inspection.



CONTIGUOUS TO TRANSCORP POWER DELTA IV IS A 330KV TRANSMISSION STATION UGHELLI, DELTA STATE



